

## ABSTRACT

**[0074]** An abrasive cleaning plant comprising a single-block plastic blasting booth (C) having a front wall, a rear wall, a top wall, a bottom wall, and side walls, wherein at least a portion of one of the side walls is openable by rotation on a hinge connecting the single-block blasting booth with the openable side wall portion, thereby providing access inside the single-block blasting booth, and wherein one or more gaskets create a hermetic seal between the single-block blasting booth and the openable side wall portion, the one or more gaskets being provided on one or more of the single-block blasting booth and of the openable side wall portion. The abrasive cleaning material may comprise sodium bicarbonate or a mixture thereof.